

# **ENGINEERING CHANGE NOTICE** **DART AEROSPACE LTD**

Date: 08.05.26	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 1196
Product No.: D350-588		Created By: <i>UP</i>	Approved By: <i>MP</i>	
Product Name: Aft Door Hinge Modification Kit		Checked By: <i>UP</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>LL 08.05.29</i>
Production Engineering Coord			
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DSTOW	<i>1/2 08.05.29</i>
Marketing	Y	SW	<i>SW 08.05.29</i>
Prod Doc Control	Y	JLD	<i>JLD 08.05.29</i>

**Reason for Change:**  
Provide instruction on how to install D2690-17 cable assembly

**Documents Affected:**  
DSI 9414 Rev. A

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		<i>08.05.29 KJ</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9414 to D350-588 paperwork	<i>08.05.29 KJ</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>08.05.29 KJ</i>
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		<i>08.05.29 KJ</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev. G.</i>	Y	KJ		<i>08.05.29 KJ</i>
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	Y	KJ		<i>08.05.29 KJ</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	JLD	Add DSI 9414 to D350-588 paperwork	<i>See ATTACHED</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	Y	JLD	Add DSI 9414 to D350-588 paperwork (Item 17 too)	<i>See ATTACHED</i>
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	DSTOW	Notify customer that requested this DSI	<i>1/2 08.05.29</i>
32	Notify Eurocopter France	N			
33					

**Description / Action:**  
DO NOT ADD ANY PARTS TO KITS IN STOCK/PRODUCTION ONLY ADD DSI TO PAPERWORK-  
**ADD DSI TO KITS IN STOCK & PRODUCTION**  
**D350-588-011 (11 IN STOCK, 1 IN PROD, B39623), D350-588-041 (5 IN STOCK, 0 IN PROD)**

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 08.05.26	Job No.:	ADR Yes/No: N	ADR Date:	ECN #: 1196
Product No.: D350-588		Created By: <i>MF</i>	Approved By: <i>MF</i>	
Product Name: Aft Door Hinge Modification Kit		Checked By: <i>MF</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	LL 08.05.29
Production Engineering Coord			
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support	Y	DSTOW	JLD 08.05.29
Marketing	Y	SW	SW 08.05.29
Prod Doc Control	Y	JLD	JLD 08.05.29

**Reason for Change:**  
Provide instruction on how to install D2690-17 cable assembly

**Documents Affected:**  
DSI 9414 Rev. A

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1	Required Documents/Drawings Under Review	Y	KJ		08.05.29 <i>MF</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	Add DSI 9414 to D350-588 paperwork	08.05.29 <i>MF</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		08.05.29 <i>MF</i>
4	Update Grey Project Binder	N			
5	Move Electronic Files	Y	KJ		08.05.29 <i>MF</i>
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR) <i>Rev. G.</i>	Y	KJ		08.05.29 <i>MF</i>
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	Y	KJ		08.05.29 <i>MF</i>
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	N			
13	Update Product Development Summary	N			
14	Update Accpac Database	N			
15	Update Access (ARC) Database	N			
16	Update/Verify ARC	N			
17	Update Paperwork Kits in Production	Y	JLD	Add DSI 9414 to D350-588 paperwork	SW 08.06.09
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	Y	JLD	Add DSI 9414 to D350-588 paperwork (Item 17 to)	JLD 08.06.09
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	Y	DSTOW	Notify customer that requested this DSI	08.05.29
32	Notify Eurocopter France	N			
33					

**Description / Action:** *or Production*  
DO NOT ADD ANY PARTS TO KITS IN STOCK/PRODUCTION ONLY ADD DSI TO PAPERWORK

**ADD DSI TO KITS IN STOCK & PRODUCTION**  
 D350-588-011 (11 IN STOCK, 1 IN PROD, B39623) D350-588-041 (5 IN STOCK, 0 IN PROD)  
 B37794 x 1 B38609 x 10  
 H:\Forms\Engineering\approved online eng\ECNrevM.xls  
 ECN Verified & Complete  
 Date: 08.06.09